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Revisions			
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-	Initial release per eco 22-033	5/10/22	M.B.



FORD SUPER DUTY FRONT SWAY BAR END LINK SPACER

Installation Instructions

Applications:
2011+ Ford F250/F350 4X4



TITLE:
FORD SUPER DUTY FRONT SWAYBAR END LINK SPACER INSTALL INSTRUCTIONS

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	SCALE: N/A	PAGE 1 OF 5



FORD SUPER DUTY FRONT SWAYBAR END LINK SPACER INSTALLATION INSTRUCTIONS

Thank you for purchasing the best aftermarket products available for your vehicle. We strongly feel that the parts you are about to install should meet or exceed your expectations for performance. Proper assembly is critical to the performance of these components and the vehicle as a whole. Please take the time to carefully read these instructions and familiarize yourself with the installation procedure before working on your vehicle. If you have any questions PLEASE contact Synergy Manufacturing BEFORE beginning installation. Thanks again for supporting Synergy – enjoy the performance benefits of the best aftermarket products available for your vehicle!

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Modifying or otherwise altering vehicle components may cause the vehicle to handle differently than originally designed. It is the driver's responsibility to familiarize themselves with the performance and handling characteristics of the modified vehicle. Vehicles with larger diameter than stock tires must be driven carefully and cannot be expected to perform as stock or meet OEM performance with regard to handling, braking, or crash performance. Ensure all replacement components are compatible with vehicle capacities so as not to overload components, especially tires. It is up to the individual to ensure that the vehicle and all components are compatible with the intended vehicle use, including load ratings, road conditions, and driver abilities. Thorough and frequent vehicle inspections are recommended to ensure a safe and reliable state of readiness, especially after off-highway use.



Parts List – Front Swaybar End Link Spacer

8673-01 Ford SD 11+ Front Swaybar End Link Spacer Kit		
QTY	Part Number	Description
2	867301-01-PL	FORD SD 11+ FRONT SWAY BAR END LINK LOWER SPACER
2	867301-02-PL	FORD SD 11+ FRONT SWAY BAR END LINK UPPER SPACER

General Notes

- These instructions are also available on our website; www.synergymfg.com. Check the website before you begin for any updated instructions and additional photos for your reference.
- The vehicle can either be raised or on level ground for installation

Tools Needed

- 8mm, 18mm, socket and ratchet. 18mm wrench
- Optionally; 15mm, 10mm, 13mm socket

Estimated Installation Time:

~30 Minutes

Installation

1. Loosen and remove both lower and upper end link nuts. Push the Swaybar up and out of the way. You may need to loosen the Swaybar attachment nuts on the frame. If the Synergy brake line relocation brackets are already installed, unbolt and move them out of the way. **See Figure 1.**

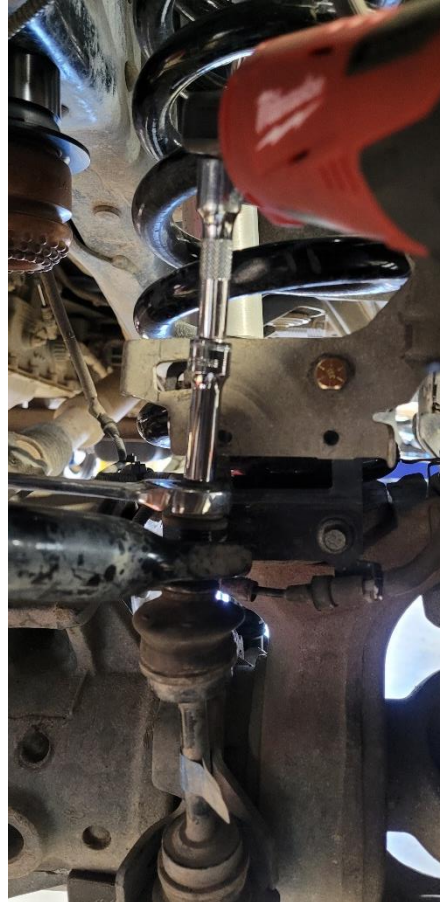


Figure 1. Removing the End Link Nuts.

2. Install the larger lower spacer on both sides between the axle bracket and swaybar end link and hand tighten the nut.
3. Install the smaller upper spacer on both sides between the swaybar end link and the swaybar and hand tighten nut.

4. Torque both top and bottom nuts on both links to 59 ft. lbs.

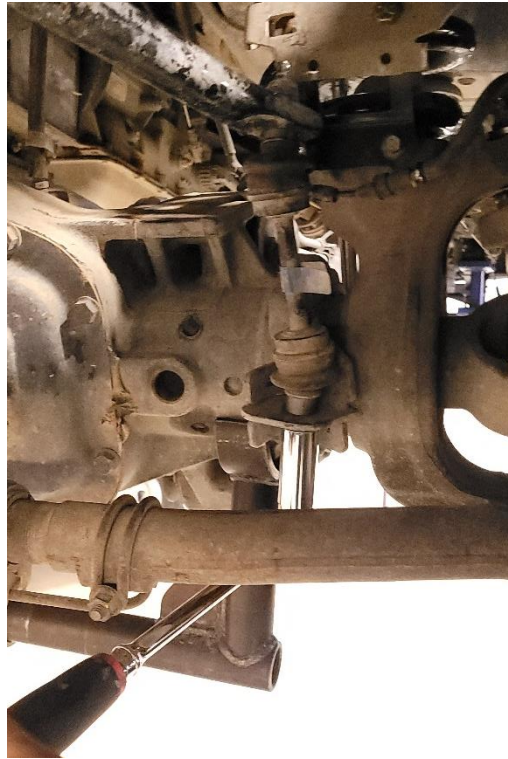


Figure 2. Final Torque of End Link Nuts.

5. Re-torque the swaybar nuts to 35 ft. lbs., if removed. Reinstall the brake line relocation brackets and torque to 10 ft. lbs., if removed.

Installation is complete!